

**IN THE CLAIMS**

Please amend the claims as follows:

Claim 1 (currently amended): An aluminum alloy for cutting processing, the aluminum alloy ~~consisting essentially of~~ comprising Cu: 1 to 6.5 mass %, Zn: 0.05 to 1 mass %, Bi: 0.1 to 1 mass %, Sn: 0.1 to 1 mass %, B: ~~100 mass ppm or less~~ 3 to 10 mass ppm.

Claim 2 (currently amended): The aluminum alloy for cutting processing as recited in claim 1, further including as a selective additional element at least one element as a ~~selective additional element~~ selected from the group consisting of Fe: 0.05 to 1 mass %, Mg: 0.01 to 0.3 mass %, Si: 0.05 to 1 mass % and Ti: 0.01 to 0.5 mass %.

Claim 3 (currently amended): The aluminum alloy for cutting processing as recited in claim [[2]] 1, ~~wherein the Mg content is 0.01 to 0.1 mass %~~ further including at least one element as a selective additional element selected from the group consisting of Fe: 0.05 to 1 mass %, Mg: 0.01 to 0.1 mass %, Si: 0.05 to 1 mass % and Ti: 0.01 to 0.5 mass %.

Claim 4 (previously presented): The aluminum alloy for cutting processing as recited in claim 1, wherein the Cu content is 4 to 6 mass %.

Claim 5 (previously presented): The aluminum alloy for cutting processing as recited in claim 1, wherein the Zn content is 0.1 to 0.5 mass %.

Claim 6 (previously presented): The aluminum alloy for cutting processing as recited in claim 1, wherein the Bi content is 0.2 to 0.8 mass %.

Claim 7 (previously presented): The aluminum alloy for cutting processing as recited in claim 1, wherein the Sn content is 0.2 to 0.8 mass %.

Claim 8 (canceled).

Claim 9 (currently amended): An aluminum alloy worked article ~~made of~~ comprising the aluminum alloy for cutting processing as recited in claim 1.

Claim 10 (original): The aluminum alloy worked article as recited in claim 9, wherein the aluminum alloy worked article is an extruded article.

Claim 11 (original): The aluminum alloy worked article as recited in claim 9, wherein the aluminum alloy worked article is a cut article made by cutting a raw material.

Claim 12 (previously presented): The aluminum alloy worked article as recited in claim 9, wherein the aluminum alloy worked article has an anodic oxide coating formed on a surface thereof.